

Bio-Process Scale-up to Protect and Commercialise Tribal Breweries in North East India- Examining Potential Adaptability of Japanese Sake Brewery Regulations

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ABSTRACT

The commercialisation of traditional fermented drinks poses a challenge in Northeast India. Furthermore, it opens up global market opportunities for the people of the Northeast; however, it also brings risks to local culture and knowledge. The study examines ways to improve indigenous brewing systems for the Boros 'jou', the Dimasas 'judima', and the Deoris 'sujen'. It does this by examining ethnobiology, chemical engineering, and liquor control. The research shows that Assamese starter cultures, such as Pitha, Humao, and Emao, are very effective in biotechnology. These starter cultures help break down starch, which is good because it lowers the Glycemic index with organic acids, and they also support good health with probiotics.

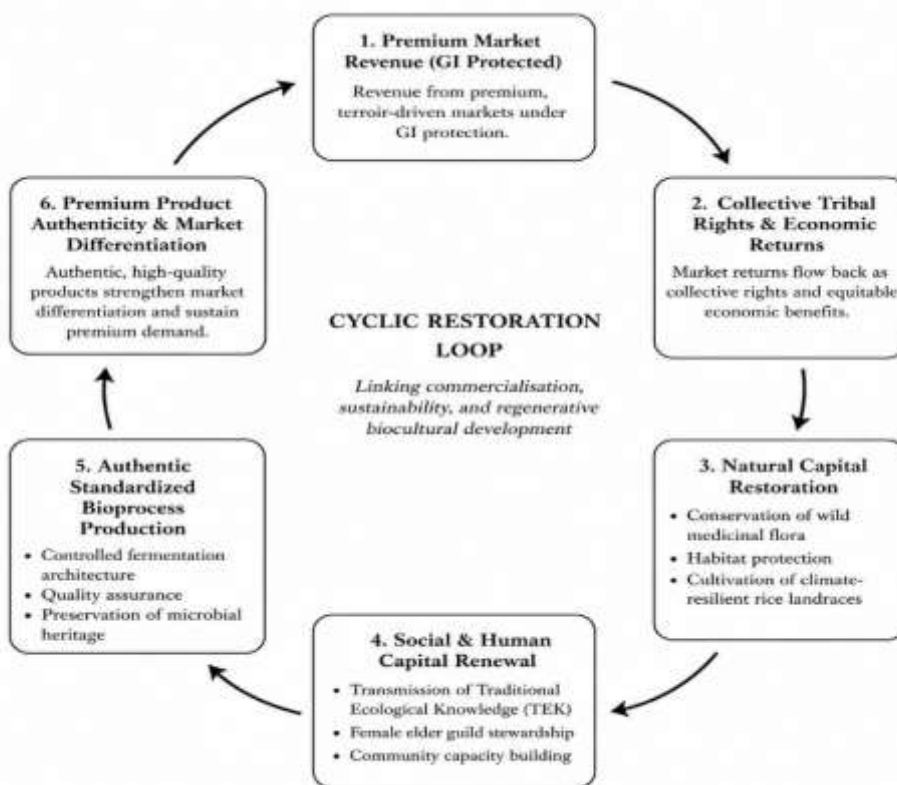
To reduce variation and prevent corporations from dominating the industry, changes are required. This research proposes a model inspired by the Japanese Koji and Korean Nuruk fermentation systems. The idea is to convert traditional starters into controlled cultures and use automated solid-state bioreactors to achieve more consistent, reliable production. Alongside these technical improvements, the study also recommends flexible policy reforms based on Japan's "Special Doburoku Zones," which support small-scale producers from the Northeast while maintaining regulatory oversight and sustainable livelihood. The government also wants to create rules to protect areas where food and drinks are made. This way of doing things helps the environment and the people who live there. It shows that companies can make money while also helping nature. Microbrewery tax structures and rules for protecting areas can work together. This helps to restore areas and supports the rights of local tribes. It also helps protect people's independence. Microbrewery tax structures are important because they help the environment and people.

Keywords: Bioprocess Scale-Up, Japanese Sake Regulations, Special Doburoku Zones, Northeast India Tribal Breweries, Glycemic Index Suppression, Cyclic Restoration, Regenerative Bio-Economy Loop

INTRODUCTION

In the modern era, the commercialisation of traditional fermented drinks can bring social and ecological challenges. However, integration into the global market can bring economic improvement and sustainability to the indigenous tribal communities. However, the industrialisation of ethnic and cultural drinks might harm the biocultural systems that have been used (Nezine, 2020). In the field of ethnobotanical starter cultures, the tribes of Northeast India have rich knowledge and have mastered the practice for millennia. For example: Bodo 'Ankur', Dimasa 'Bakhor' and Deori 'Mod Pitha' to ferment indigenous rice varieties for cultural festivals to serve as both sacred artefacts and probiotic nutraceuticals (Das et al., 2012). However, the Assam Excise Rules impose costly and strict requirements on producers. As a result, small rural artisans are often excluded, while large companies are better able to meet these rules and dominate the market (Nezine, 2020). To address this challenge, industrial bioprocessing must move away from linear extraction models and adopt a cyclic restoration approach.

Figure 1 Cyclic Restoration Framework



Source: Compiled by the author based on the literature on regenerative sustainability, Traditional Ecological Knowledge (TEK), biocultural heritage systems, and Geographical Indication (GI)-driven value chains.

The Cyclic Restoration Framework conceptualises commercialisation as a regenerative mechanism that continuously invests in economic improvements to restore ecological, social, cultural, and productive capitals. Commercialisation models are usually about making money and do not always consider the environment. This framework is distinct in that it argues that market success can simultaneously benefit the environment and culture. This idea is similar to what people call sustainability theory. It says we should not just try to stop harming the environment, but actually make it better.

The idea starts with making money from products with a Geographical Indication (GI). These products are special because of their manufacturing process. People usually like this kind of product for its authenticity and connection to the place and culture they come from. When people buy these products, it helps the communities that make them. It also helps these communities maintain their identity (Bowen & Zapata, 2009).

Japan's rules have changed a lot over time. This is a good example for other people to follow. For a time, the Japanese National Tax Agency had very strict rules that made it easy for big factories to make sake. Now they have a better system with two main parts that is fairer for everyone who makes sake, including small makers in Japan (Tipplesy, 2023). Japan has a system to support and protect local breweries that produce speciality beers such as jizake. They also protect the method of making unfiltered beer known as doburoku. Japan does this by giving these breweries special status, so people know where the beer is from. This helps the breweries in Japan. At the time, Japan was very good at selling its beer abroad and made a lot of money from it. Japan is one of the countries that have maintained their own special beer-making traditions while also selling their beer worldwide (NTA, 2020).

Japan has a framework that can be used in Northeast India. By using this system, decision-makers can create a fair way to control the production of goods. This plan allows small groups of people from the tribes to work together to make things using safe, standard methods. It also ensures that the people who have long cared for the

land and its natural resources can own and benefit from them. The communities of Northeast India retain control over the resources and the money they generate. This is for the indigenous communities that have long protected Northeast India's ecosystems (The Pioneer, 2026).

REVIEW OF LITERATURE

Researchers studying the business side of fermented drinks have identified common themes. These themes focus on understanding what makes these drinks, how to produce them at scale, and the rules and laws that govern their production. Even though a lot of people have written about each of these themes, nobody has really put all three together in a way that's useful and easy to understand, especially when it comes to the tribal brewing systems of Northeast India (Tamang et al., 2016; Nezine, 2020; Harada, 2015).

The Biocultural and Biochemical Architecture of Tribal Fermentation: In Northeast India, people make fermented drinks at home, and this is really connected to women and the way they do things. These drinks are not simple homemade booze. The Boro people have a drink called jou; the Mising people have a drink called apong; the Dimasa people have a drink called judima; and the Deori people have a drink called sujen. They are made with enzymes that break down rice starch. The people of Assam, India, use these helpers to make the Boro jou, the Mising apong, the Dimasa judima, and the Deori sujen in unique ways. Ethnobiological studies have shown that these starter cakes, known as 'angkur', 'bakhor', or 'mod-pitha', have many uses due to the medicinal properties of the plants they contain (Das & Deka, 2012). Physicochemical reviews highlight that these botanical additions serve a dual purpose, they are-

Microbial Consortium Selection: Plants act as selective antimicrobial agents, suppressing spoilage organisms while favouring the proliferation of amylolytic Molds (*Aspergillus* and *Rhizopus* spp.) and ethanol-tolerant yeasts like *Saccharomyces cerevisiae* (Das & Deka, 2012).

Nutraceutical Enrichment: The people in these communities use drinks for special occasions and to help them feel better when they are not well. The special drinks have a lot of things in them, like B-complex vitamins, and they can even help stop you from getting sick because they have antioxidants. They are, like medicines that people have long used (Das & Deka, 2012; Samantaray et al., 2026). The thing with these drinks is that they can be unpredictable because the ingredients can react in unexpected ways. This means there is a need for a system to ensure a controlled method for adding ingredients and maintaining the right temperature, so the drinks are safe and meet the standards people expect. At the same time, to maintain the special

qualities of the plants used to make the drinks, one needs equipment to maintain the right temperature (Sarmah et al., 2022).

Regulatory Bottlenecks and the Industrial Disenfranchisement Paradox

When ethnic and cultural products from the Northeast enter the market, they face strict laws designed for large industries. The government used to see brewing by indigenous people as a bad thing and even a crime. Recently, some policy changes have added "heritage beverages", but the shift to commercial production still focuses on large industries (Nezine, 2020).

The literature says that licensing fees require bottling equipment, and the rules that everything has to be the same help big companies with a lot of money who are not from around here. When a factory gets a license to bottle things, it often takes away the connection production has to the culture and environment it is part of. This creates an extractive economic model in which the profits leak for the agrarian community, leaving the traditional tribal people economically marginalised and culturally displaced (Ashokvardhan, 2000; Nezine, 2020).

The Japanese Sake Legal Framework as an Adaptive Archetype

Experts on resource use are discussing how the rules governing liquor production have changed in Japan. Japan's National Tax Agency has been in charge of this for more than one hundred years. They had an excellent system

for keeping track of things, but it was cruel to people who made small quantities of liquor at home, such as dobutoku, an unfiltered liquor. The National Tax Agency did this to ensure that large companies paid substantial taxes. The National Tax Agency wanted to ensure that people who made liquor at home, such as those who made dobutoku, did not go unpunished for failing to pay taxes. This helped the National Tax Agency raise substantial revenue through liquor taxes. (National Tax Agency, 2020; Tippsy, 2023). However, the Jizake (regional craft sake) movement, paired with a modern mindset and structural reforms, brings a major shift in regulations (Tippsy, 2023).

Japan made some changes to the Special Zone for Structural Reconstruction Act. This new rule helped cooperatives and rural entrepreneurs in Japan. The Special Zone for Structural Reconstruction Act made it easier for these people to do business in Japan. The main goal of the Special Zone for Structural Reconstruction Act was to help cooperatives and rural entrepreneurs in Japan. (Harada, 2015). This created a triple-tiered regulatory ecosystem:

Table 1: Structural Matrix and Comparison

Regulatory Pillar	Industrial Scale	Micro-Brewery / Dobutoku Zones
Primary Goal	High-volume export and state revenue maximisation (National Tax Agency, 2020).	Local economic revitalisation and cultural asset preservation (Harada, 2015).
Volume Thresholds	High mandatory minimum production baselines (Tippsy, 2023).	Significantly lowered thresholds for farm-stay and regional producers (Harada, 2015).
Quality Control	Automated, highly refined chemical standardisation (National Tax Agency, 2020).	Hyper-localised Geographical Indications (GIs) protecting traditional methods (Tippsy, 2023).

Source: Synthesized from Das & Deka (2012), Harada (2015), National Tax Agency (2020), Nezine (2020), Rawat et al. (2021), Sarmah et al. (2022), and Tippsy (2023)

The Revenue to Rights: Determining the proper market value of the product through GI tags, for example, Judima of Dimasas in Assam. which provide and secure local tribes rather than large- scale cooperatives (Sarmah et al., 2022). This will become a critical but solvable aspect.

The Ecological Reinvestment: The community-based capital investment initiative is necessary to fund the conservation of wild medicinal flora and the cultivation of climate-dependent rice landraces, thereby leveraging commercialisation to address agricultural problems (Plan, 2007).

The Sociocultural Safeguard (Stages 4 & 5): Reinstating economic viability is crucial to sustaining Traditional Ecological Knowledge (TEK). This Traditional Ecological Knowledge is passed down from elder guilds. These female elder guilds teach Traditional Ecological Knowledge to the people. So, reinstating economic viability is crucial for the natural transmission of Traditional Ecological Knowledge from these female elder guilds to younger generations who need to learn it (Ashokvardhan, 2000). Modern, safe, and clean bioprocesses can scale up production without severing the umbilical cord connecting the beverage to its ancestral microbial roots (Das & Deka, 2012; Sarmah et al., 2022).

Research Gap

This study looks at something that has not been studied before. It is about the connection between plant and animal data, the industrial use of biological processes, and the design of policies that affect society and the law. Research on rice beer starters, or Pitha, is very limited, with only a few small-scale studies. The study of rice

beer starters, or Pitha, needs to go beyond simply examining how they are made at home. Consequently, there is a profound lack of synchronised empirical data that translates the specific biochemical pathways underlying Glycemic index (GI) suppression and host immunomodulatory profiles within Assamese starter cultures into scalable, highly predictable manufacturing parameters modelled after East Asian Japanese Koji and Korean Nuruk. systems. Biotechnology and laws are two things that do not go together. The rules about drinks in Northeast India are very strict. These rules are based

on laws that do not protect the local tribes or the qualities of the drinks they make. The local tribes have their special drinks, and these rules do not help keep them safe. Biotechnology and laws should work together to help people, especially in Northeast India, particularly regarding biotechnology and the drinks made by tribes.

This research fills this gap by establishing a cross-disciplinary translation model; it demonstrates how validating functional health metrics and standardising the bioprocess kinetics of a tribal beverage provide the precise scientific and legal leverage required to adapt Japan's National Tax Agency "Special Doburoku Zone" policy. This framework provides the blueprint for operationalising a self-sustaining cyclical restoration loop, proving that high-value commercial scale-up can be engineered to secure collective tribal rights and protect indigenous sovereignty.

Objectives

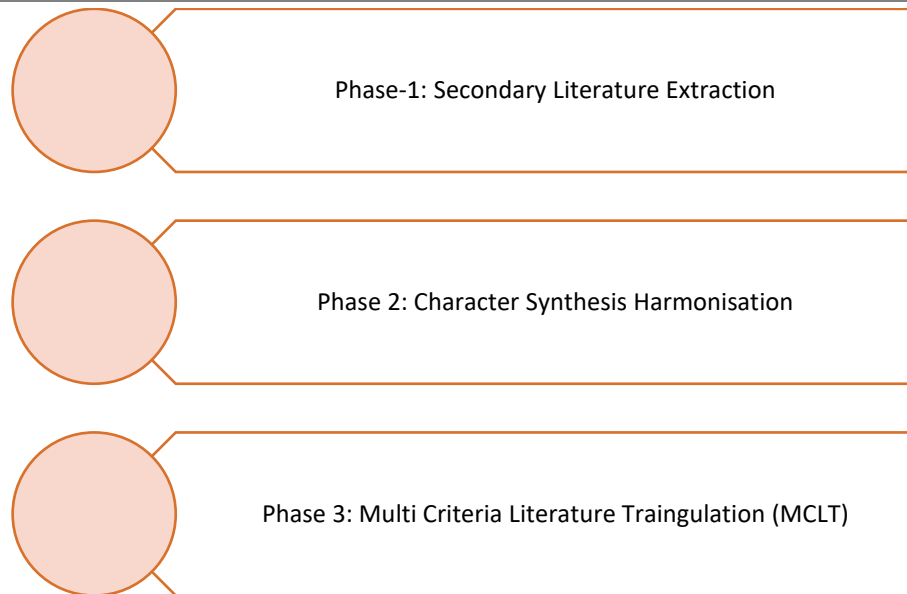
The study proposes to accomplish the following 4 objectives-

1. To evaluate Biochemical and Functional Characterisation of Indigenous Starter Matrices
2. To study similarities and dissimilarities of Bioprocess Optimisation and Comparative Industrial Translation
3. To evaluate Socio-Legal Analysis and Regulatory Harmonisation
4. To construct and validate the operationalisation of the cyclic restoration framework for the Regenerative Bio-Economy Loop

Methodology

This study employs an advanced, interdisciplinary critical conceptual meta-synthesis design that interfaces with three distinct epistemological domains: molecular ethnobiology, bioprocess industrialisation, and socio-legal exercise policy. Hence, a traditional empirical or singular linear review is structurally insufficient for the study. The methodology for this study was a two-phase analytical framework designed to transform standardised secondary qualitative and quantitative data into a unified, socio-ecological blueprint.

Figure 2: Three-Phase Methodological Framework



Source: Compiled by Author

Phase 1: Data Sourcing and Structural Boundary Setting: Data were collected from books and articles reviewed by other experts, as well as from databases including Scopus, Web of Science, and PubMed. The data collected tells a lot about Assamese Pitha/Humao/Emao. The study examined how quickly some enzymes, such as alpha-amylase and glucoamylase, work in Assamese Pitha/Humao/Emao. The study measured short-chain fatty acid levels in Assamese Pitha/Humao/Emao. We examined how Assamese Pitha/Humao/Emao affects the immune system, including cytokine responses such as IL-10. The Socio-Legal and Statutory Dataset is collecting policies. These policies include Assam Excise Act notices regarding heritage alcohol and land rules. It is also looking at examples from Japan. The Socio-Legal and Statutory Dataset focuses on the rules of Japan's National Tax Agency. These rules are part of the 2002 Structural Reform Special Zone Act. This act has rules for Doburoku microbrewery exemptions (Harada, 2015; National Tax Agency, 2020).

Phase 2: Character Synthesis and Conceptual Harmonisation: A three-step process is used to synthesise characters and harmonise concepts. They are-

- (i) **Character Extraction:** The first step is to convert data such as the pH curves of Pitha and the fermentation curves of Koji into simple, easy-to-understand categories (Tippsy, 2023).
- (ii) **Theoretical Alignment:** Here, we compare the characteristics of ethnic foods with East Asian industrial standards. This helps us see how wild plant ingredients perform in automated bioreactor systems. Structuring causal links between variables to verify the precise point at which validating a beverage's functional health profile (lowering glycemic index, boosting host immunity) provides the scientific justification needed to secure low-volume, community-based craft excise tiers (Sarmah et al., 2022).
- (iii) **Dynamic Harmonisation:** Structuring links between variables to verify the point of validating a beverage's functional health profile (lowering glycemic index, boosting host immunity) provides the justification needed to secure low-volume excise (Nezine, 2020; Tippsy, 2023).

Phase 3: Multi-Criteria Literature Triangulation (MCLT) Validation Framework: To ensure structural value and minimise subjective bias within the conceptual model, the final phase is to define convergence criteria for each core proposition, the biochemical scaling profile, and the policy transfer mechanism. These criteria are the MCLT Validation Consent, which is based on a combination of factors. It is the intersection of the Author's function, the Framework's function, the Method's function, and the geography's function. The MCLT Validation Consent equals the function of the Author intersecting the function of the Framework intersecting the function of the Method intersecting the function of the geography. The author uses triangulation, which mainly involves checking data points from research groups to see whether what they say about Pitha is true by examining data from laboratories worldwide that study carbohydrates and enzymes. The authors want to know whether these research groups' claims about Pitha functionality are correct, so they compare their data with data from

laboratories studying carbohydrates and enzymes to validate those claims (Bhattacharya & Deka, 2023; Rawat et al., 2021).

RESULTS AND DISCUSSION

Based on the above methodology, results and discussion are incorporated below:

Enzymatic Amylolytic Kinetics and Starch-Degrading Profiles: Analysis of secondary data indicates that the solid-state botanical matrices of Assamese starter cakes (Pitha/Humao/Emao) contain a specialised group of microorganisms that degrade raw starch through a coordinated two-step process (Das & Deka, 2012; Samantaray et al., 2026). Studies of kinetic profiles show that filamentous moulds, such as *Rhizopus delemar*, *Mucor circinelloides*, and *Aspergillus* spp., release large amounts of extracellular α -amylase and glucoamylase into the gelatinised heirloom rice substrate (Boro & Narzary, 2022; Das & Deka, 2012).

The enzyme alpha amylase breaks down starch. This process is called endo hydrolysis. It turns starch into dextrins. Then the enzyme glucoamylase breaks down these dextrins. This is called exo hydrolysis. It turns dextrins into D-glucose. The starch is broken down into things. This process involves starch and enzymes, such as alpha-amylase and glucoamylase. Starch is turned into D-glucose. Quantitative analysis shows that wild fungal enzymes break down amylose and amylopectin most effectively during the first 48–72 hours of solid-state fermentation (Boro & Narzary, 2022; Das et al., 2019). This rapid hydrolysis generates a continuous supply of fermentable D-glucose, supporting an efficient parallel attenuation process facilitated by co-occurring amylolytic yeast strains, including *Saccharomycopsis fibuligera* and ethanol-tolerant *Saccharomyces cerevisiae* (Boro & Narzary, 2022; Das & Deka, 2012).

Glycemic Index (GI) Suppression Mechanics: The key thing about Pitha is that it helps prevent blood sugar from rising too high after eating. This happens when people eat foods or drink beverages that contain sugar. We think this is because of two ways Pitha works in our bodies to maintain the Glycemic Index (GI). The GI is a measure of how quickly our blood sugar levels rise after we eat or drink something. Pitha seems to keep this number low.

First, the resistant starch expands when we add plant extracts such as *Scoparia dulcis* and *Clerodendrum viscosum*. These plants, *Scoparia dulcis* and *Clerodendrum viscosum*, produce various polyphenols, which are nutrients, as well as resistant starch. Resistant starch expansion is important because it involves starch and these special plant extracts, such as *Scoparia dulcis* and *Clerodendrum viscosum*. (Das & Deka, 2012; Rawat et al., 2021). These compounds help slow down the breakdown of carbohydrates in the body. They do this by stopping the enzymes that break down carbs in the intestines. Additionally, when we store food at room temperature or in the fridge, its starches change. This change makes it harder for the body to digest the starch. As a result, the food forms something called Resistant Starch, or RS3 for short. The body does not easily break down the RS3.

Second, organic acid backbones are formed. This happens when you look at results from high-performance chromatography, a testing method. These results show that over time, the body accumulates short-chain fatty acids and organic acids, such as acetic acid and succinic acid.

This buildup makes the body more acidic, with a pH of around 3.70-3.85. When the body is this acidic, it takes longer for people to empty their stomachs. This means that the body absorbs glucose in the intestines, and blood glucose levels do not rise as much after eating.

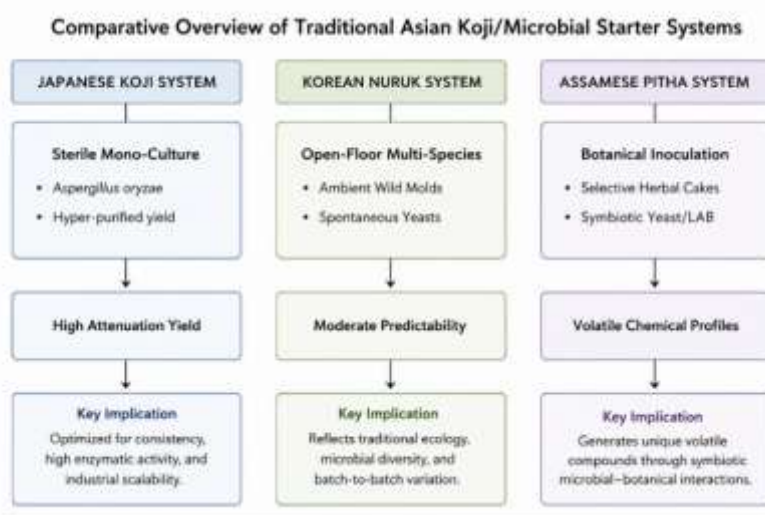
Immunomodulatory and Anti-Inflammatory Axis: Results from probiotic characterisation assays show that the native lactic acid bacteria (LAB) found in Pitha, mainly *Lactobacillus plantarum*, *Lactobacillus brevis*, and *Pediococcus pentosaceus*, survive well under gastric and bile stress (Das et al., 2019; Fuloria et al., 2022). Studies also report that these strains have different immunomodulatory effects: Lactic Acid Bacteria (LAB) cell-wall components, such as peptidoglycans and exopolysaccharides (EPS), activate macrophages. This activation increases interleukin-10 (IL-10) production, an anti-inflammatory cytokine, while decreasing tumour necrosis factor-alpha (TNF- α) production, a pro-inflammatory cytokine.

The special sugars and proteins on the surface of these bacteria, like those in native LAB strains, help our bodies fight off harmful substances. These special sugars, called polysaccharides and the surface-bound peptidoglycans of the native LAB strains, work together to keep us safe. The extracellular polysaccharides and surface-bound peptidoglycans of LAB strains are important because they support the body's defence system (Fuloria et al., 2022). This process in our bodies, called activation, helps produce more interleukin-10 (IL-10), which helps stop inflammation.

At the time, it blocks Tumour Necrosis Factor-alpha (TNF- α), worsening inflammation (Fuloria et al., 2022). This validation clearly shows that the old way of thinking about drinks is incorrect. For a time, people thought these drinks were just simple homemade liquors. Now we see that tribal fermentations are actually complex drinks that are good for our health.

They have properties that can help our bodies in many ways. Tribal fermentations are not just drinks; they are complex bioactive nutraceuticals with functional health properties that can do a lot of good for us. (Das et al., 2019; Fuloria et al., 2022). Bioprocess Optimisation and Comparative Industrial Translation: The operational behaviours of local Pitha starters were benchmarked against two highly industrialised East Asian starter systems, Japanese Koji (Aspergillus oryzae) and Korean Nuruk, to develop an industrial-scale up protocol.

Figure 3 Comparative Overview



Source: Compiled by the Author using ChatGPT AI

The meta-synthesis system uses a method to help fungi convert starch into a product before they start producing alcohol. Das & Deka, 2012; Tippsy, 2023). Nevertheless, critical divergences account for

the persistent scale-up challenges faced by local Pitha starters (Das & Deka, 2012; Tippsy, 2023). Nevertheless, critical divergences explain the persistent scale-up challenges encountered by local Pitha starters:

Table 2 Comparative Analysis of Outputs

Bioprocess Parameter	Japanese Koji System	Korean Nuruk System	Assamese Pitha System
Inoculation Method	Sterile, monoculture spore seeding (Aspergillus oryzae) (Tippsy, 2023).	Open-floor, spontaneous ambient microflora capture (Pei et al., 2022).	Manual incorporation of selective botanical powders into rice dough (Das & Deka, 2012; Rawat et al., 2021).

Microbial Complexity	Absolute homogeneity; single-strain dominance (Tippsy, 2023).	Moderate heterogeneity; wild environmental fungi and yeasts (Pei et al., 2022).	High heterogeneity; complex symbiosis of moulds, yeasts, and LAB (Das et al., 2019; Das & Deka, 2012).
Process Control	Automatic control of temperature (30–40°C) and moisture levels (National Tax Agency, 2020).	Semi-controlled humidity rooms using traditional straw arrays (Pei et al., 2022).	Ambient domestic incubation near traditional fireplaces (Nezine, 2020; Rawat et al., 2021).
Biochemical Output	Hyper-predictable enzymatic kinetics and uniform alcohol yield (National Tax Agency, 2020).	Moderate structural variation with regional sensory notes (Pei et al., 2022).	Variable organoleptic properties and volatile shelf-life stabilities (Das & Deka, 2012; Sarmah et al., 2022).

Source: Author's compilation

Translating Local Starters into Controlled Industrial Inocula- One of the main difficulties in increasing Pitha production is contamination from unwanted bacteria and fungi, such as *Staphylococcus* and *Acinetobacter* species. This occurs due to non-sterile processing and changing environmental conditions (Das et al., 2019; Das & Deka, 2012). As a result, unpasteurized batches usually last less than 7 days (Das & Deka, 2012; Sarmah et al., 2022). To improve consistency and safety in the production process, use automated solid-state bioreactors in place of traditional open fermentation. These automated solid-state bioreactors are based on the Japanese Koji production methods. The systems maintain a temperature between 28 and 32°C, and the humidity remains constant, creating conditions conducive to fermentation. This is good for fermentation (Sarmah et al., 2022; Tippsy, 2023). Also, using plant extracts from traditional medicinal plants such as *Leucas aspera* and *Scoparia dulcis*, rather than whole plants, helps retain their germ-fighting benefits and reduces contamination risks. (Das & Deka, 2012; Rawat et al., 2021). These changes can help create a culture that delivers consistent results every time. It produces ethanol levels of 10.23 % Has strong antioxidant activity. This activity is measured at 61.79 % DPPH scavenging capacity. The starter culture helps in making ethanol and antioxidants. It gives ethanol levels and strong antioxidant activity in every batch. (Sarmah et al., 2022).

Socio-Legal Analysis and Regulatory Harmonisation

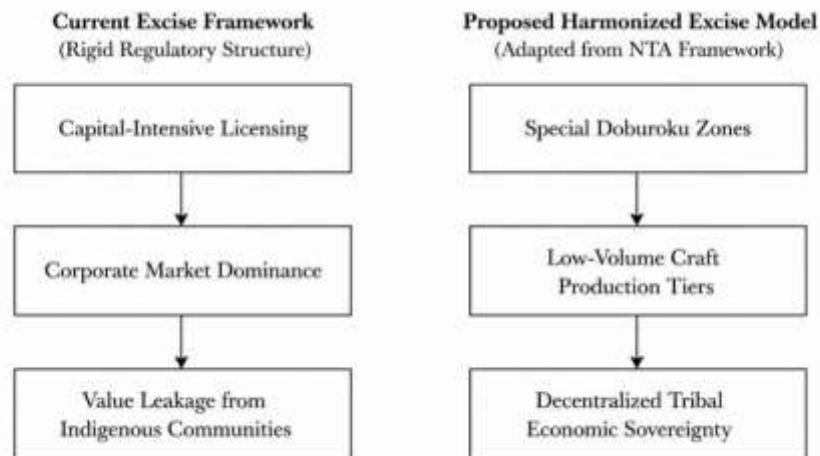
Comparative policy analysis shows that excise rules in Northeast India still operate under an era-old framework. This framework was originally meant to make the state earn revenue and stop production. (Nezine, 2020). Although recent amendments have introduced a "heritage liquor" licensing category, the structural requirements remain highly exclusionary (Nezine, 2020). To legally manufacture heritage brews for commercial distribution, artisan cooperatives must meet capital-intensive requirements, including:

The companies have to pay substantial licensing fees. They also have to install expensive machines that can fill bottles with our product. There are many rules for making a product. These rules are very strict, especially regarding changes that occur at different times of the year and their impact on small production batches. Licensing fees and machine costs are deal-breakers for people, and the rules on biochemical matters are also very important to follow, especially in small-scale fermentations. (Nezine, 2020; Sarmah et al., 2022). Because rural tribal cooperatives are unable to meet these significant capital requirements, the current regulatory framework creates notable barriers to entry (Nezine, 2020). This system systematically excludes decentralised crafters while enabling external, highly capitalised non-local corporations to obtain heritage licenses (Nezine, 2020). These corporations subsequently mass-produce these beverages outside their cultural contexts, using synthetic enzyme formulations, a process that diverts financial returns from the indigenous communities that have preserved these traditions (Ashokvardhan, 2000; Nezine, 2020).

Adapting Japan's Tiered Excise Architecture

To address this policy halt, the present study examines the Japanese National Tax Agency (NTA) model, which resolved a conflict by implementing the 2002 Structural Reform Special Zone Act (Harada, 2015; National Tax Agency, 2020). This kind of system enabled Japan to introduce the "Special Doburoku Zones," thereby legally separating industrial factory standards from those applicable to local agricultural craft production (Harada, 2015).

Figure 4 Comparative Regulatory Architecture



Source: Author's synthesis

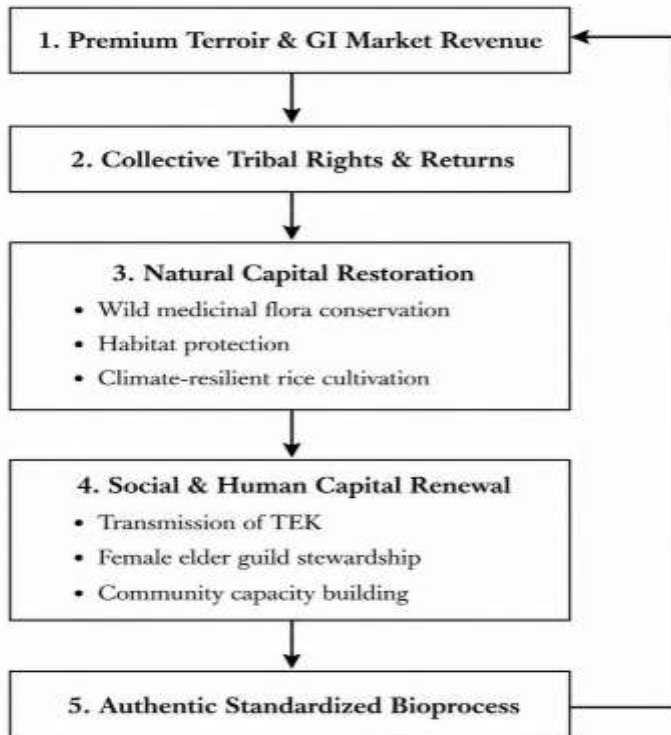
This study uses Japan's framework (Tiered Excise Architecture) in the socio-legal context of Northeast India and harmonised regulatory policy based on three structural adjustments:

- (i) **The Volume Relaxation Rule:** This change stops the minimum amount of alcohol distilleries must produce each year when operating on tribal land. (Harada, 2015; The Pioneer, 2026).
- (ii) **The Sliding-Scale Tax Tier:** This measure eliminates flat licensing fees
- (iii) and replaces them with a tax based on the volume of what breweries produce. This new system is better for the low-volume microbreweries. (Harada, 2015; Nezine, 2020).
- (iv) **Geographical Indication (GI) Monopolies:** The law states that any drink that uses a tribal name, such as Judima or Sujen, must be made in a specific area and produced by the people who live there. This way, the people's old ways are protected from big companies taking them over. For example, people who study this say it exists (ResearchGate, 2016; Sarmah et al., 2022). Indigenous knowledge is protected because it is tied to tribal names, such as Judima or Sujen, are produced and managed by community cooperatives.

Operationalisation of the Cyclic Restoration Framework: To demonstrate that commercial scale-up can exist with indigenous sovereignty, the five distinct phases of the cyclic restoration framework were analysed and validated as an interconnected system. This framework departs from linear industrial production by illustrating that each phase supplies the necessary capital and feedback mechanisms to support the subsequent stages:

Premium Terroir GIs (1) → Tribal Economic Rights (2) → Natural Capital Reinvestment (3) → Social TEK Renewal (4) → Standardised Authentic Production (5)

Figure 5 Integrated Sustainability Loop



Source: Compiled by the Authors

- **Premium Terroir and GI-Protected Market Revenue:** Geographical Indications help people know that a product is from a place. Geographical Indications can generate profit margins in these markets. People are willing to pay more for products with Geographical Indications because they know where the products are from (Sarmah et al., 2022; The Pioneer, 2026).
- **Collective Tribal Rights and Economic Returns:** Community-based ownership structures retain profits among local communities, thereby supporting sustainable livelihoods (Ashokvardhan, 2000; ResearchGate, 2016).
- **Natural Capital Restoration:** Retained capital is reinvested into the ecosystem to support the conservation of wild medicinal plants essential for starter cultures and to subsidise the cultivation of climate-resilient native heirloom rice varieties (Plan, 2007; Rawat et al., 2021).
- **Social and Human Capital Renewal:** The economic sustainability of this system supports the intergenerational transmission of Traditional Ecological Knowledge (TEK) (Ashokvardhan, 2000; Nezine, 2020).
- **Authentic Standardised Bioprocess Production:** Contemporary bioprocess engineering offers clean, safe, and scalable production methods that maintain the original microbial profile, thereby supplying the premium market and
- completing the regenerative cycle (Das & Deka, 2012; Sarmah et al., 2022).

Strategic Policy Synthesis

The final analysis demonstrates that the cyclic restoration framework is not a viable purely technical solution. When bioprocess scale-up is attempted under unreformed excise laws, the process fails at Phase 2, resulting in corporate capture (Nezine, 2020). In contrast, enacting policy reforms without implementing bioprocess standardisations causes the process to fail at Phase 5 due to batch inconsistencies and safety concerns (Das & Deka, 2012)

The main thing this research found out is that we need to do two things at the same time. We need to ensure that functional validation, bioprocess industrialisation, and tiered regulatory harmonisation occur simultaneously. This approach is really important because it changes the way we think about fermentation. Fermentation is not

something people do at home; it can actually boost our economy, protect the environment, and support tribal sovereignty. Fermentation can help economic development, environmental conservation, and the advancement of tribal sovereignty.

CONCLUSION

The way people make things in Northeast India is changing. They used to make fermented foods and drinks in a way. Now people want to make these things on a scale and sell them. This is a change for the people and the environment. We need to make sure that we use technology in a way that is fair and good for everyone. This study looks at how people used to make these things, how we can make them, and how we can make rules to protect the people who make them. We want to find a way to make these things without harming people or the environment, unlike what big companies usually do. The traditional tribal fermentation systems in Northeast India are important. We need to protect them.

Traditional foods are prepared in ways that help our bodies digest them easily. They have helpers that break down starch, and they also have good things that help keep our blood sugar levels in check. They even have bacteria that help our body fight off bad things and keep us from getting too inflamed.

The way we make these foods is not very safe. Sometimes the process of making them is unpredictable, which can harm the food. Also, government regulations make it hard for small artists to produce and sell these foods. This is a problem because it means that big companies can come in and take over the making of these foods. This can be bad.

For people who have been making them for a long time, it can also be harmful to the food itself. The traditional way of making Assamese foods such as Pitha, Humao, and Emao is very important.

This study examines how some systems in East Asia work, such as the use of Koji and the Korean use of Nuruk. It tries to figure out how to turn starters from around here into something usable in a big factory. The idea is to use machines and purified plant extracts to achieve this. The study found that just making more of something is not enough.

To really make this work, the people in charge need to change some rules. They can look at what Japan did with their "Special Doburoku Zones" for ideas. This means making it easier for small breweries to operate, ensuring fair taxes, and allowing local communities to control what products can claim to be from a certain place. The study shows that all of these things need to happen for this to really work. The Japanese and Korean systems, like the one using Nuruk, can serve as guides for how to do this.

This study is about the Cyclic Restoration Framework. The Cyclic Restoration Framework is a system that works in a circle and takes care of itself and the environment. It is a socio- system. The Cyclic Restoration Framework shows that sales revenue can help restore places, protect tribal rights, keep areas with medicinal plants wild, and ensure that Traditional Ecological Knowledge is passed down to future generations. The Cyclic Restoration Framework needs to be implemented in a way that verifies its effectiveness, ensures that biological processes are used as intended, and follows rules that are fair and apply equally to everyone. The Cyclic Restoration Framework can help people who brew, especially in tribes. It can help them build lives for themselves and their communities. The Cyclic Restoration Framework can also help keep the environment safe and make sure that tribes have control over their own lives in Northeast India. This is what the Cyclic Restoration Framework is about.

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